

SAFETY DATA SHEET

according to Hazardous Products Regulations (HPR)

B-Cool MC 640 CI

Blaser.
SWISSLUBE

Section 1. Identification

Product identifier : B-Cool MC 640 CI
Article No. : US 11640-01

Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Industrial use only. Metal working fluids
Uses advised against
Consumer use.

Manufactured/supplied : Blaser Swissslube Inc.
31 Hatfield Lane
Goshen, NY 10924
Tel: +1 845 294 32 00
Mail: mailboxusa@blaser.com

e-mail address of person responsible for this SDS : reach@blaser.com

Emergency telephone number (with hours of operation) : +1 800 579 7421 (toll free)

Section 2. Hazard identification

Classification of the substance or mixture : SKIN IRRITATION - Category 2
SERIOUS EYE DAMAGE - Category 1

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H315 - Causes skin irritation.
H318 - Causes serious eye damage.

Precautionary statements

Prevention : P280 - Wear protective gloves. Wear eye or face protection.
P264 - Wash thoroughly after handling.

Response : P302 + P352 - IF ON SKIN: Wash with plenty of water.
P332 + P313 - If skin irritation occurs: Get medical advice or attention.
P362 + P364 - Take off contaminated clothing and wash it before reuse.
P305 + P351 + P338 + P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER or doctor.

Storage : Not applicable.

Disposal : Not applicable.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	% (w/w)	Identifiers
Distillates (petroleum), hydrotreated heavy naphthenic	≥30 - <60	CAS: 64742-52-5
2-aminoethanol	≥5 - <10	CAS: 141-43-5
5(or 6)-carboxy-4-hexylcyclohex-2-ene-1-octanoic acid	≥1 - <5	CAS: 53980-88-4
Phosphoric acid, isotridecyl ester	≥1 - <5	CAS: 52933-07-0
2-amino-2-methylpropanol	≥1 - <5	CAS: 124-68-5
Poly(oxy-1,2-ethanediyl), α-(carboxymethyl)-ω-[(9Z)-9-octadecen-1-yloxy]-	≥0.1 - <1	CAS: 57635-48-0

Additional information :

Neutralisation product: Equilibrium of Ionic Pairs according to REACH Annex V, 4.

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and would require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Avoid breathing vapor or mist. Get medical attention immediately. Call a poison center or physician. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash contaminated skin with soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Section 4. First-aid measures

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
phosphorus oxides

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 0 to 40°C (32 to 104°F). Shelf life: 24 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Control parameters

Ingredient name	Exposure limits
Distillates (petroleum), hydrotreated heavy naphthenic	<p>CA Ontario Provincial (Canada, 6/2019) [Mineral oil, excluding metal working fluids (pure, highly and severely refined)] TWA 8 hours: 5 mg/m³. Form: Inhalable particulate matter..</p> <p>CA Alberta Provincial (Canada, 3/2023) [Oil] OEL 8 hours: 5 mg/m³. Form: Mist. OEL 15 minutes: 10 mg/m³. Form: Mist.</p> <p>CA Saskatchewan Provincial (Canada, 4/2021) STEL 15 minutes: 6 ppm. TWA 8 hours: 3 ppm.</p> <p>CA British Columbia Provincial (Canada, 8/2023) TWA 8 hours: 3 ppm. STEL 15 minutes: 6 ppm.</p> <p>CA Ontario Provincial (Canada, 6/2019) TWA 8 hours: 3 ppm. STEL 15 minutes: 6 ppm.</p> <p>CA Quebec Provincial (Canada, 9/2023) TWA_{EV} 8 hours: 3 ppm. TWA_{EV} 8 hours: 7.5 mg/m³. STEV 15 minutes: 6 ppm. STEV 15 minutes: 15 mg/m³.</p> <p>CA Alberta Provincial (Canada, 3/2023) OEL 8 hours: 7.5 mg/m³. OEL 8 hours: 3 ppm. OEL 15 minutes: 15 mg/m³. OEL 15 minutes: 6 ppm.</p>
2-aminoethanol	

No exposure indices known.

- If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

- Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Section 8. Exposure controls/personal protection

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Wear suitable gloves tested to EN374. Nitrile gloves. thickness 0.3 mm (minimum) .

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.

Respiratory protection : A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state	: Liquid.
Color	: Tan.
Odor	: Amine-like.
Odor threshold	: Not available.
pH	: 8.8 to 9.6 [Conc. (% w/w): 5%]
Melting point/freezing point	: Not available.
Pour point	: -39°C (-38.2°F)
Boiling point or initial boiling point and boiling range	: Not available.
Flash point	: Open cup: Not applicable.
Flammability	: Not available.
Lower and upper explosion limit/flammability limit	: Not available.
Vapor pressure	: Not available.
Relative vapor density	: Not available.
Relative density	: Not available.
Density	: 0.964 g/cm ³ [20°C (68°F)]
Solubility in water	: Not available.
Dispersibility	:

Media	Result
cold water	Dispersible
hot water	Dispersible

Partition coefficient: n-octanol/water : Not applicable.

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Section 9. Physical and chemical properties and safety characteristics

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C (104°F)): 192 mm²/s (192 cSt)

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : Shelf life: 24 months.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Distillates (petroleum), hydrotreated heavy naphthenic	LD50 Dermal	Rabbit	>5000 mg/kg	-
2-aminoethanol	LD50 Oral	Rat	>5000 mg/kg	-
	LD50 Dermal	Rabbit	2504 mg/kg	-
	LD50 Oral	Rat	1515 mg/kg	-
5(or 6)-carboxy-4-hexylcyclohex-2-ene-1-octanoic acid	LD50 Oral	Rat	6176 mg/kg	-
Phosphoric acid, isotridecyl ester	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
2-amino-2-methylpropanol	LD50 Dermal	Rabbit	>2000 mg/kg	-
Poly(oxy-1,2-ethanediyl), α -(carboxymethyl)- ω -[(9Z)-9-octadecen-1-yloxy]-	LD50 Oral	Rat	>2000 mg/kg	-

Irritation/Corrosion

Not available.

Conclusion/Summary

Skin : pH value - Used for classification

Respiratory or skin sensitization

Not available.

Mutagenicity

Not available.

Section 11. Toxicological information

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
2-aminoethanol	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name	Result
Distillates (petroleum), hydrotreated heavy naphthenic	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye damage.
Inhalation : No known significant effects or critical hazards.
Skin contact : Causes skin irritation.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
 pain
 watering
 redness
Inhalation : No specific data.
Skin contact : Adverse symptoms may include the following:
 pain or irritation
 redness
 blistering may occur
Ingestion : Adverse symptoms may include the following:
 stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

Section 11. Toxicological information

Not available.

General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
B-Cool MC 640 CI	>2000	>2000	N/A	N/A	5.2
2-aminoethanol	1515	1100	N/A	N/A	1.5
5(or 6)-carboxy-4-hexylcyclohex-2-ene-1-octanoic acid	6176	N/A	N/A	N/A	N/A
Phosphoric acid, isotridecyl ester	2500	2500	N/A	N/A	N/A
2-amino-2-methylpropanol	N/A	2500	N/A	N/A	N/A
Poly(oxy-1,2-ethanediyl), α -(carboxymethyl)- ω -[(9Z)-9-octadecen-1-yloxy]-	2500	N/A	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Distillates (petroleum), hydrotreated heavy naphthenic	EC50 >1000 mg/l	Fish	96 hours
2-amino-2-methylpropanol	LC50 193 mg/l	Daphnia	48 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
2-aminoethanol	-1.31	-	Low
2-amino-2-methylpropanol	-0.63	-	Low

Mobility in soil

Soil/water partition coefficient (K_{oc})	: Not available.
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Other adverse effects	: No known significant effects or critical hazards.
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Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	TDG Classification	DOT Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-
Transport hazard class(es)	-	-	-	-
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

Canadian lists

Canadian NPRI : None of the components are listed.

CEPA Toxic substances : None of the components are listed.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Section 15. Regulatory information

Inventory list

- Canada** : At least one component is not listed.
United States : All components are active or exempted.

Section 16. Other information

IP346:

The contained refined mineral oils are exempt of labelling. The content of polycyclic aromatic hydrocarbons (PCA) according to IP346 is < 3% (DMSO-extract).

History

- Date of printing** : 26. Nov 2024
Date of issue/Date of revision : 26. Nov 2024
Date of previous issue : No previous validation
Version : 1
Prepared by : Product Stewardship Blaser Swisslube AG
Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
HPR = Hazardous Products Regulations
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
UN = United Nations

Procedure used to derive the classification

Classification	Justification
SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1	Expert judgment Calculation method

- References** : Not available.

📌 Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.